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Maintenance Indicators

1. Features

Filter elements are economically used only if their dirt holding capacity is fully exploited. This is achieved by using filter housings with a maintenance indicator.

Filtration Group manufactures maintenance indicators of the following designs:

- Differential pressure indicators
- Pressure indicators/switches/gauges
- Vacuum switches/gauges

With any filter element the collection of dirt particles continously reduces the number of open pores or, in other words: The open cross section for allowing the liquid to flow is continously reduced. Thus the pressure on the upstream side of the element (dirt side) increases continously.

With pressure filters, the pressure is measured upstream and downstream of the filter element (differential pressure). With return line filters the pressure is measured only on the upstream side because, depending on the tank design, atmospheric pressure exits on the downstream side of the filter element is measured analog. With suction filters the vacuum is measured downstream.

A piston with attached magnet is moved against the force of a spring, with which the indicating point is determined by the piston surface. A homopolar poled magnet is fitted in the outer part in the indicating button.

The closer the pole-springs move towards each other, the stronger is the force with the magnets mutually repel, until finally the red button on the indicator pops out. This red button remains visible until it is pushed in during the daily check which is to be performed while the plant is at operating temperature. If the button pops out immediately after being pushed in, the filter element must be replaced latest at the end of the shift.

This optical function may also be used for generating contactless electrical signals. For this purpose an electrical upper part is pushed over the hydraulic/optical part. This upper part incorporates all electrical switching elements.

- Optical and electrical indicator with standard check function
- Normally open/normally closed combination standard feature
- Electrical function, easy to install at a later time
- Two-step indication, at 75 % and 100 % optional
- Signal lock out up to approx. 30 °C optional
- Rugged, non-bypass design
- Optimal element exploitation
- Worldwide distribution



2. Differential pressure indicators







128 110

G1/8

øie In

40*

G1/8





Fig.	15

60

40* = 40 mm wide

Nominal pressure [bar]	Temper- ature [°C]	Туре	Order number	Indicator setting [bar]	Indication	Contact type*	Fig.	Materi- al lower section	Material up
[60.]	[•]	PiS 3087	77738990	[60.]	visual	-	1		
10	-30 - +120	PiS 3086	77737513	1.2	visual/electr.	1	1 + 1a	AI	
	00 1120	PiS 3104	78236994		visual/electr.	4	1 + 3a (15)		PA 6
160	-30 - +120	PiS 3097	70328693	1.25	visual/elektr	1	2 + 2a	AI	PA 6
	00 1120	PiS 3098	77669971		visual		2	, , ,	1.7.0
160	-30 - +120	PiS 3097	77669948	2.2	visual/electr.	1	- 2 + 2a	AI	
		PiS 3116	78308074		visual/electr.	3	2 + 2a		PA 6
		PiS 3119	78309122		visual/electr.	2	2 + 2a		
		PiS 3012	78308454	-	visual/electr.	4	3 + 3a	-	
		PiS 3131	79760869	1.7/2.2	visual/electr.	5	3 + 3a	AI	PA 6
160	-30 - +120	PiS 3141	79761859		visual/electr.	6	3 + 3a		
		PiS 3151	79761909		visual/electr.	8	4 + 4a		
		PiS 3154	76300339	-	visual/electr.	9	4 + 4a		
		PiS 3157	76326706	-	visual/electr.	11	4 + 4a		
		PiS 3098	77938582		visual	-	2		
160	-30 - +120	PiS 3097	78236648	3.5	visual/electr.	1	2 + 2a	AI	PA 6
		PiS 3098	77669989		visual	-	2		
160	-30 - +120	PiS 3097	77669955	5.0	visual/electr.	1	2 + 2a	AI	
		PiS 3116	78308082		visual/electr.	3	2 + 2a		PA 6
		PiS 3119	78309130		visual/electr.	2	2 + 2a		
		PiS 3012	78308447	1	visual/electr.	4	3 + 3a	1	
		PiS 3157	76326714	1	visual/electr.	11	4 + 4a	1	
160	-30 - +120	PiS 3131	79760877	3.7/5.0	visual/electr.	5	3 + 3a	AI	PA 6
		PiS 3141	79761867	1	visual/electr.	6	3 + 3a	1	
		PiS 3151	79761917]	visual/electr.	8	4 + 4a]	
		PiS 3154	76300321		visual/electr.	9	4 + 4a		

Nominal pressure	Temper- ature		Order	Indicator setting		Contact-		Material lower	Materia upper
[bar]	[°C]	Туре	number	[bar]	Indication	type*	Fig.	section	section
		PiS 3093	77669898		visual	-	2		
400	-30 - +120	PiS 3092	77669856	2.2	visual/electr.	1	2 + 2a	CuZn	
		PiS 3115	78308041	-	visual/electr.	3	2 + 2a		PA 6
		PiS 3105	77970387		visual/electr.	2	2 + 2a		
		PiS 3102	77942139	-	visual/electr.	4	3 + 3a		
		PiS 3132	79760919	-	visual/electr.	5	3 + 3a		
400	-30 - +120	PiS 3142	79761875	1.7/2.2	visual/electr.	6	3 + 3a	CuZn	PA 6
		PiS 3152	79761925		visual/electr.	8	4 + 4a		
		PiS 3155	76300354	_	visual/electr.	9	4 + 4a	-	
		PiS 3158	76326722	-	visual/electr.	11	4 + 4a		
		PiS 3093	77669914		visual	-	2		
		PiS 3092	77669864	-	visual/electr.	1	2 + 2a		
400	-30 - +120	PiS 3115	78308058	5.0	visual/electr.	3	2 + 2a	CuZn	PA 6
		PiS 3115 M12	79764010		visual/electr.	10	4 + 4a		170
		PiS 3105	77970395		visual/electr.	2	2 + 2a		
		PiS 3102	77942147		visual/electr.	4	3 + 3a		
		PiS 3155	76300362		visual/electr.	9	4 + 4a		
400	-30 - +120	PiS 3132	79760919	3.7/5.0	visual/electr.	5	3 + 3a	CuZn	PA 6
		PiS 3142	79761883		visual/electr.	6	3 + 3a		
		PiS 3152	79761933		visual/electr.	8	4 + 4a		
		PiS 3158	76326730		visual/electr.	11	4 + 4a		
		PiS 3093	77669880		visual	-	2		
400	-30 - +120	PiS 3092	77669872	8	visual/electr.	1	2 + 2a	CuZn	
		PiS 3115	78308066		visual/electr.	3	2 + 2a		PA 6
		PiS 3193	77844061		visual	-	2		
450	-30 - +120	PiS 3192	78308488	2.2	visual/electr.	1	2 + 2a	1.4301	
		PiS 3110	79353574		visual/electr.	7	3 + 3a		PA 6
		PiS 3193	78308538		visual	-	2		
450	-30 - +120	PiS 3192	78308546	5.0	visual/electr.	1	2 + 2a	1.4301	
		PiS 3110	79353582	1	electrical	7	3 + 3a		PA 6

*Contact type

- 1 Normally open/normally closed; 1 setting point; wiring box DIN EN 175301-803; max. 250 V AC/200 V DC; max. 1 A
- 2 Normally closed; 2 setting points; wiring box DIN EN 175301-803; max. 150 V; max. 1 A
- 3 Change-over contact; 1 setting point; wiring box DIN EN 175301-803; max. 150 V; max. 1 A
- 4 Change-over contact; 2 setting points; LED; Mercedes Benz Norm DBL 9666 EA; wiring box DIN EN 175201-804; max. 10-30 V; max. 1 A
- 5 Change-over contact; 2 setting points; LED; signal surpression; time delay; wiring box DIN EN 175201-804; 10-30 V; max. 1 A
- 6 Change-over contact; 2 setting points; LED; signal surpression; wiring box DIN EN 175201-804, 10-30 V; max. 1 A
- 7 Analog signal 4-20 mA; 2 setting points; LED; signal cold start; wiring box DIN EN 175201-804; 24 V; max. 1 A
- 8 Normally open/normally closed; 2 setting points; LED; signal surpression; plug connection M12x1; 10-30 V; max. 1 A
- 9 Normally open/normally closed; 2 setting points; LED; plug connection M12x1; 10-30 V; max. 1 A
- 10 Change-over contact;1 setting point; plug connection M12x1; 150 V; max. 1 A
- 11 Normally closed/normally closed; 2 setting points; LED; plug connection M12x1; 150 V; max. 1 A

3. Pressure indicators/pressure switches





Fig. 6







Fig. 8

Nominal pressure [bar]	Temper- ature [°C]	Туре	Order number	Indicator setting [bar]	Indication	Contact type*	Fig.	Material lower section	Material upper section
		PiS 3084	77669781		visual	-	6		
10	-10 - +80	PiS 3085	77669807	1.2	visual/electr.	1	6 + 6a	PA 66	PA 6
		PiS 3125	78308033		visual/electr.	3	6 + 6a		FAO
10	-10 - +80	PiS 3106	78309155	0.9/1.2	visual/electr.	2	6 + 6a	PA 66	PA 6
10	-10 - +00	PiS 3103	77942170	0.9/1.2	visual/electr.	4	8 + 8a	FA 00	FAO
		PiS 3084	77737802		visual	-	6		
		PiS 3085	77738032		visual/electr.	1	6 + 6a		
10	-10 - +80	PiS 3125	78308108		visual/electr.	3	6 + 6a	PA 66	PA 6
		PiS 3125 M12	79764747		visual/electr.	10	7 + 7a		
		PiS 3156	76300370		opt./elektr.	9	7 + 7a		
		PiS 3159	76326748		visual/electr.	11	7 + 7a		
		PiS 3143	79761891		visual/electr.	6	8 + 8a		
10	-10 - +80	PiS 3153	79761941	1.7/2.2	visual/electr.	8	7 + 7a	PA 66	PA 6
		PiS 3133	79760927		visual/electr.	5	6 + 3a		
		PiS 3106	78308850]	visual/electr.	2	6 + 6a		
		PiS 3103	77970429		visual/electr.	4	8 + 8a		
10	-25 - +85	DSS/1.2	77863814	1.2	electrical	norm. open	5		
10	-25 - +85	DSO/1.2	77870587	1.2	electrical	n. closed	5		delivere
10	25 . 05	DSS/2.2	77845845		electrical	norm. open	5	galvanized	with
10	-25 - +85	DSO/2.2	77870595	2.2	electrical	n. closed	5	steel	protectio
10	25 . 05	DSS/5	77863822	5.0	electrical	norm. open	5		cap
10	-25 - +85	DSO/5	77870603	5.0	electrical	n. closed	5	1	

*Contact type

see remarks below 2. Differential pressure indicators

4. Vacuum/pressure gauges









Fig. 9 *1 = Green area/*2 = Red area

Fig. 10

Fig. 11 *3 = Metering level

HES/HEO only for fluids, LES/LEO only for air

Nominal size [NG]	Туре	Order number	Indicating range [bar]	Connection size	Fig.	Class	Dial face
40		76345763	4 .00	R1/8 conical	9		Red/Green area
40	Vacuum	77545908	-1 - +0.6	G1/8	9		sep. line -0.25 bar
50	gauge	77617558	-1 - 0	R¼ conical	10	min. 2.5	white
50	Pressure gauge	78381998	0 - 6	R¼ conical	11	-	Red/Green area sep. line 2.2 bar

5. Vacuum switches



Fig. 12

*G = Connection

Vacuum swit	ches									
Permissible over- pressure [bar]	Temper- ature [°C]	Туре	Order number	Switch setting[mbar]	Contact type	Fig.	Connection *G	Material lower section	Material upper section	
0.5			77669690	-1580	single pole		G¼			
1	-10 - +70	PiS 3070	77669724	-50600	change- over switch, snap-in joint	12	G1/8	GD-AI	PA 6	
		HES 2200 BP	78308892	- -200 ±10		normally open		G1/8		
	-20 - +80	HEO 2200 BP	78308900		normally closed	10	outside		50	
0.1	short-term +120	LES 250 I	78308918		normally open	13	M10x1 inside	GD-ZnAl	PC	
		LEO 250 I	78308926	[–] -50 ±4	normally closed					

6. Vacuum indicators/air filters



Fig. 14 *1 = Indication: position of display in mbar

*V1 = Version 1

Ø22

M10x1

*V2 = Version 2

acuum indicators	/air filters					
Temperature		Order	Indicator setting ±10 %			
[°C]	Туре	number	[mbar]	Indication type	Fig.	Version
	TB 745	78309056	-50	optical self locking		1
-40 - +110	TB 745/1	78309064	-50		14	2
	TB 746/1	78309049	-65	Sell locking		2

7. Accessories

7.1 Seal kits					
Туре	NBR	FPM	EPDM		
	Order number				
PiS 3092, 3093, 3102, 3105, 3115, 3132, 3142, 3152, 3155, 3192, 3193, 3158	77760275	77760283	77760291		
PiS 3012, 3097, 3098, 3116, 3119, 3131, 3141, 3151, 3154, 3157	77760309	77760317	77760325		
PiS 3084, 3085, 3103, 3106, 3125, 3133, 3143, 3153, 3156, 3159	78383382	78383390	78383408		
PiS 3086, 3087, 3104	77760242	77760259	-		

7.2 Electrical expansion kit/spare parts

Designation	Order number
Electrical upper section normally open/closed for PiS 3084, 3087, 3093, 3098, 3193 (contact type 1)	77536550
Wiring box with lamp insert 12 - 230 V for electric- al upper section normally open (acc. to DIN EN 175301-803)	78307548
Electrical upper section change-over contact for PiS 3084, 3087, 3093, 3098, 3193 (contact type 3)	78308017
Wiring box with 2 LEDs 10 - 30 V for electrical upper section change over contact (acc. to DIN EN 175301-803)	78308025

Designation	Order number
Electrical upper section change-over contact M12x1für PiS 3084, 3087, 3093, 3098, 3193 (contact type 10)	79764036
Electrical upper section 2SP-LED-M12x1-SU (contact type 8) spare part for 2 setting points indicator!	76116651
Electrical upper section 2SP-LED-M12x1 (contact type 9) spare part for 2 setting points indicator!	76300412
Electrical upper section W-2SP-LED-SU-VERZ (con- tact type 5) spare part for 2 setting points indicator!	79760943
Electrical upper section W-2SP-LED-SU (contact type 6) spare part for 2 setting points indicator!	76118590
Electrical upper section W-2SP/Ö-LED-M12x1 (contact type 11) spare part for 2 setting points indicator!	76326755
Electrical upper section normally closed with signal surpression PiS 3003	77765357
Electrical upper section normally open with signal sur- pression PiS 3002	77765365

7.3 Mounting block for differential pressure indicators (M20x1.5)

	Order
Designation	number
Mounting block (St)	77809098
Mounting block (1.4301), 450 bar	77698517





S = dirt side

8. Function

The magnetic field as previously described, contactless operates reed contacts in the electrical upper part. The desired contact type is selected by inverting upper part. Another option keeping the electrical signal electronically suppressed up to 30 °C operating temperature is also available. This eliminates false electrical signal during the cold start phase.

For efficient servicing it is desirable to have a pre-warning device (so that the filter element can be replaced, e.g. with the next tool change). For this purpose electrical upper parts with two indicating points, i.e. at 75 % and at 100 % of the indicator setting are available.



7.4 Protection cap					
Designation	Order number				
Protection cap for all visual pressure and dif- ferential pressure indicators, -20 °C to +80 °C Resistant to:	78285330				
gasoil, purifying agent, insolation, dust, salt, water, concret					



Pressure/vacuum gauges give an analog reading of the existing state of contamination of the filter elements. They require continous control to ensure that the service time and reserve capacity are not unduly exceeded. If the contamination signal is disregarded, the filter element may collapse or, if a bypass valve is installed, part of the contamination fluid may reach the hydraulic components via the bypass valve and cause failure of the hydraulics.

Pressure/vacuum switches are provided with snap action switches, which ascertains that signal are issued only when the limit values have been fully reached.



Dirt holding capacity - Δp curve

x = dirt holding capacity [g]

y = differential pressure Δp [bar]

*1 = signal step maintenance indicator 100 %

*2 = signal step maintenance indicator 75 %

9. Technical specifications

9.1 Contact type normally open/normally closed

02
250 V AC/ 200 V DC
1 A
70 W
IP 65 in inserted and
secured status
rmally open/normally closed
M20x1.5
DIN EN 175 301-803

The switching function can be changed by turning the electric upper part by 180° (normally closed contact or normally open contact). The state on delivery is a normally closed contact.

By inductivity in the direct current circuit the use of suitable protection circuit should be considered. Electrical parts are insulated (plastic material housing).



9.3 Contact type normally closed 2 setting points

Contact type 2

Types PiS 3105, 3106, 3119

1. setting point at 75 % of the indicating pre	ssure
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2. setting point at 100 % of the indicating pressure	
Max. voltage:	150 V AC/DC
Max. current:	1 A
Contact load:	20 VA/20W

for further technical details see 9.1



9.2 Contact type normally closed or open with signal suppression

Contact type normally closed Type PiS 3003 (expansion kit) Contact type normally open Type PiS 3002 (expansion kit)

Signal suppression by thermorelay

Signal is released at +30 °C

for further technical details see 9.1



9.4 Contact type Change-over contact

Contact type 3 Types PiS 3115, 3116, 3125

Max. voltage:	150 V AC/DC
Max. current:	1 A
Contact load:	20 VA/20W

for further technical details see 9.1



9.5 Contact type change-over contact, 2 setting points LED

Contact type 4 Types PiS 3012, 3102, 3103, 3104 1. setting point at 75 % of the indicating pressure 2. setting point at 100 % of the indicating pressure Max. voltage: 10 - 30 V DC Max. current: 1 A Contact load: 20 VA/20 W Type of protection IP 65 in inserted and secured status DIN EN 175201-804

Plug connection:



9.7 Contact type change-over contact, 2 setting points, LED, signal suppression, time delay

Contact type 5

Types PiS 3131, 3132, 3133

		-	
1. setting point	at 75 %	6 of the indicating	pressure

2. setting point at 100 % of the indicating pressure		
Max. voltage:	10 - 30 V DC	
Max. current:	1 A	
Contact load:	20 W	
Type of protection:	IP 65 in inserted and	
	secured status	
Plug connection:	DIN EN 175201-804	
Signal suppression:	by thermorelay	
Signal released:	at + 30 °C	
Signal change down:	at + 20 °C	
Impulse surpression K1 and K2	time delay 10 s	



LED 1* = Operating LED green

LED 2* = Setting point 75 % LED yellow

LED 3* = Setting point 100 % LED red

9.6 Wiring box with insert lamp

Will be suplied instead of standard connection.

Not to be combined with indicators with 2 setting points.

Max. voltage:

12-230 V AC/DC



9.8 Contact type change-over contact, 2 setting points, LED, signal suppression

Contact type 6

Types PiS 3141, 3142, 3143

1. setting point at 75 % of the indicating pressure

2. setting point at 100 % of the indicating pressure

2. Setting point at 100 % of the indi-	calling pressure
Max. voltage:	10 - 30 V DC
Max. current:	1 A
Contact load:	20 W
Type of protection:	IP 65 in inserted and
	secured status
Plug connection:	DIN EN 175201-804
Signal suppression:	by thermorelay
Signal released:	at + 30 °C
Signal change down:	at + 20 °C



9.9 Contact type analog 4-20 mA, 2 setting points, LED, signal suppression

Contact type 7

Types PiS 3110,	3120
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Max. voltage:	24 V DC
Max. current:	200 mA
Resistance:	500 Ω
Type of protection:	IP 65 in inserted and
	secured status
Plug connection:	nach DIN EN 175201-804
Output signal:	4-20 mA
Outputs (PNP, max. 200 mA):	cold start signal
	75 % setting point
	100 % setting point
Signal damping:	20 s

Signal damping:



9.11 Contact type normally open/normally closed, 2 setting points

Contact type 9

PiS 3154, 3155, 3156

1. setting point at 75 % of the indicating pressure (normally open) 2. setting point at 100 % of the indicating pressure (normally

closed)	
Max. voltage:	10-30 V DC
Max. current:	1 A
Contact load:	20 W
Type of protection:	IP 65 in inserted and
	secured status

M12x1, 4 pole

Plug connection:



LED 1* = Operating LED green LED 2* = Setting point 75 % LED yellow LED 3* = Setting point 100 % LED red

9.10 Contact type normally open/normally closed, 2 setting points, LED, signal suppression

Contact type 8

Types PiS 3151, 3152, 3153

1. setting point at 75 % of the indicating pressure (normally open) 2. setting point at 100 % of the indicating pressure (normally closed)

,	
Max. voltage:	10 - 30 V DC
Max. current:	1 A
Contact load:	20 W
Type of protection:	IP 65 in inserted and
	secured status
Plug connection:	M12x1, 4 pole
Signal suppression:	by thermorelay
Signal release:	at + 30 °C
Signal change down:	at + 20 °C



9.12 Contact type change-over contact

Contact type 10 PiS 3115-M12x1, 3116-M12x1, 3125-M12x1

Max. voltage:	150 V
Max. current:	1 A
Contact load:	20 W
Type of protection:	IP 65 in inserted and
	secured status
Plug connection:	M12x1, 4 pole



9.13 Contact type normally closed, 2 setting points

Contact type 11

Types PiS 3157, 3158, 3159

1. setting point at 75 % of the indicating pressure (normally closed) 2. setting point at 100 % of the indicating pressure (normally closed) 10-30 V DC Max. voltage: Max. current: 1 A Contact load: 20 W

Type of protection: IP 65 in inserted and

secured status M12x1, 4 pole

Plug connection:



LED 1* = Operating LED green

- LED 2* = Setting point 75 % LED yellow
- LED 3* = Setting point 100 % LED red

9.15 Vacuum switch HEO/LEO

Contact type normally closed

Contact load HEO*:	42 V/6 W
Contact load LEO*:	24 V/6 W

* at resistive load

for further technical details see 9.14



9.14 Vacuum switch HES/LES

Contact type normally open

Electrical connection:

Contact load HES*:

Contact load LES*:

Type of protection:

bushings DIN 46247 switch type 2 pole 42 V/6 W 24 V/6 W

AMP 6,3 DIN 43248

IP 54 - with protecting cap

* at resistive load



9.16 Vacuum switch PiS 3070

Contact type 1 pole change-over contact	
Electrical connection:	AMP 6,3 DIN 43248
	bushings DIN 46247
Max. voltage:	230 V AC/DC
Max. current:	6 A
Type of protection:	IP 00 without cover
	IP 54 with cover
Position of installation:	individual (position of installation
	is to be adviced if setting pont is
	adjusted)



1 = Supply line

- 2 = Operating contact
- 3 = Normally closed contact 4 = Adjusting screw

9.17 Pressure switch DSS

Contact type: normally open Electrical Connection: AMP 6,3 DIN 46248 bushings DIN 46247 switch type 2 pole Max. voltage: 42 V Max. current: 2 A Contact load: 100 VA Duty classification: 200/min



Maintenance indicators PiS 3084, 3087, 3093, 3098, 3193 can be mounted in 45° .

Tightening torque:

Maintenance indicator aluminum with threat M20x1.5 60 Nm

Maintenance indicator CuZn with threat M20x1.5 90 Nm

Maintenance indicator stainless steel with threat M20x1.5 90 Nm

Maintenance indicator plasic with threat M30x1.5

3 Nm

9.18 Pressure Switch DSO

Contact type:

normally closed

for further technical details see 9.17



We draw attention to the fact that all values indicated are average values which do not always occur in specific cases of application: Our products are continually being further developed. Values, dimensions and weights can change as a result of this. Our specialized departement will be pleased to offer you advice.

When using our filters in areas which are to be classified according to EU directive 2014/34/EU (ATEX), we recommend prior discussion with us. The standard version can be used for liquids based on mineral oil /corresponding to the fluids in Group 2 of Directive 97/23 EG Articlel 9). Please consult with us if using other media.

Subject to technical alterations without prior notice.

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